












Date: Friday, 05/09/2008 10:10:13 AM
 User: Julie Lecocq

Process Sheet

| | | | |
|--|---|---|-------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : CLEVIS |
| Job Number | : 41869 | | |
| Estimate Number | : 12052 | | |
| P.O. Number | : | Part Number | : PB674300197 |
| This Issue | : 05/09/2008 S.O. No. : | Drawing Number | : B6743001 PAGE30 |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : / / Type : MACHINED PARTS | Drawing Revision | : B1 |
| Previous Run | : 40075 | Material | : |
| Written By | : | Due Date | : 26/09/2008 Qty: 12 Um: Each |
| Checked & Approved By | : <u>JLD 08.9.05</u> | | |
| Comment | : Est. B 05.10.14 Removed powder coat & added step 9 KJ/ EC Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC | | |
| Additional Product | | | |
| Job Number:  | | | |
| Seq. #: | Machine Or Operation: | Description : | |
| 1.0 | M6061T6R1000 | ROUND BAR 1.00" | |
| |  |  | |
| Comment: Qty.: 0.1925 f(s)/Unit Total : 1.5397 f(s) ROUND BAR 1.00" Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8) (M6061T6R1.000) Folio Rev: <u> </u> Dwg Rev: <u>B1</u> Identify for B67-43001-97 Batch: <u>M104554</u> <u>J.F. 08/09/16 (13)</u> | | | |
| 2.0 | DOOSAN LATHE | DOOSAN LATHE | |
| |  |  | |
| Comment: DOOSAN Turn as per Folio FA & Dwg B67-43001 <u>J.F. 08/09/16 (13)</u> | | | |
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE | |
| |  |  | |
| Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>J.F. 08/09/16 (13)</u> | | | |
| 4.0 | QC8 | SECOND CHECK | |
| |  |  | |
| Comment: SECOND CHECK <u>J.F. 08/09/17 (13)</u> | | | |
| 5.0 | HAND FINISHING1 | HAND FINISHING RESOURCE #1 | |
| |  |  | |
| Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 <u>M-J 08/04/17</u> <u>13x</u> | | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Friday, 05/09/2008 10:10:13 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLEVIS

Job Number: 41869

Part Number: PB674300197

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8086217 (x18)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

P 8/9/18 13

8.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/18 H

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08.09.18

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

① -87 TUBE ARM

| | |
|---|-----------|
| PREMIER AVIATION, INC. 3021 Aviation Parkway, Grand Prairie, Texas 75033 | |
| FILE CODE (PRINT NO.) | REG NO. |
| D OSUV8 | B67-43001 |
| DATE: | REV. |
| BT: | BT |
| SHEET: 30 | OF 45 |

ORIGINAL

①
MAY 1: 1:00
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
A WORK ORDER
NO 41867

NO 41800